

# FlexPRESS Mounting Press

# MOUNTING





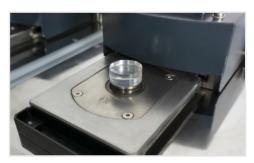
TROJAN (SUZHOU) MATERIAL TECHNOLOGY CO., LTD

## **FlexPRESS Mounting Press**

FlexPRESS is a flexible hot mounting machine which has modular unit design. It consists of base unit and mounting units. One host can be configured with up to 5 mounting units. This machine can meet the needs of different customers for specimen mounting, and can realize batch mounting operations.

#### Features:

- Modular units design; basic with additional pressing units are optional;
- Sliding cap, can be opened & closed automatically or manually;
- Equipped with 7" touch screen on basic unit and store 16 user-defined programs;
- Can be heated on the top& surround, to get rapid and completed curing for the resin;
- Pre-heating& pre-pressurized function with adjustable heating power (speed);
- Optional circulating water tank to achieve a variety of cooling methods.







## **Technical Specifications:**

Model	FlexPRESS Basic unit	FlexPRESS Extended unit	
Voltage	110/220	V, 2.0Kw	
Heating Power	1.6	Kw	
Mold Size	Ф30mm(Standard),Ф25.4mm,Ф32mm,Ф40mm,Ф50mr		
Heating Range	60~250°C		
Holding Time	1 ~ 6	60Min	
Safety	0~570Bar (Depen	ding on mold size)	
Heating Position	Heating from a	around and top	
Heating Method	thod First preheating, then insulation or without preheating		
Pressurized Method	Pre-pressurize first, then hold the p	ressure (also without pre-pressure)	
Cooling Mode	Auto:by temperature or time.manual mode		
Cooling Rate	High, mediu	um and low	
Control Panel	7-inch touch screen	Push buttons	
Environment Temperature			
Environment Humidity			
Dimesion (WxDxH)	300×561×492mm	254×550×492mm	
Weight	60Kg	52Kg	

## **Related Consumables & Accessories:**



Hot Mounting Consumables



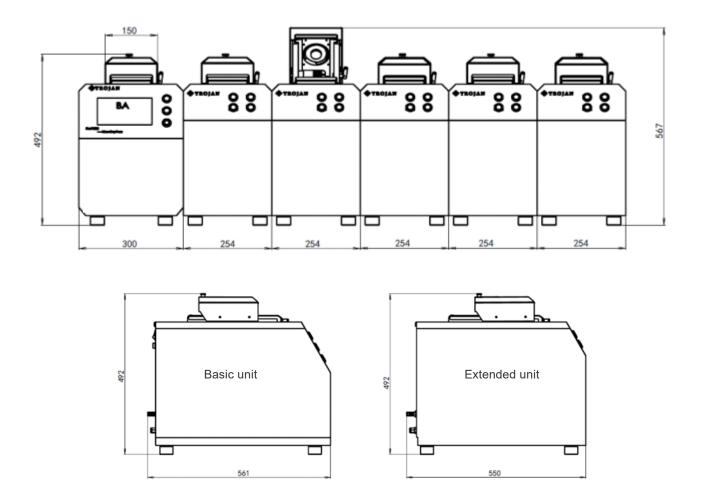
Mineral & Glass Fiber Filled Epoxy Resin



Sample Support Clip

## **Dimension Figure**

Unite: mm



## **Technical Specifications:**

1	Water inlet pipe	A A	Ф8mmPU pipe	1рс
2	Water outlet pipe	$\mathbf{O}$	Inner diameter 12mm, outer diameter 21mm, drain hose and hose clamp	1set
3	Hot mounting compounds	00	PT-2231,300g	1bottle
4	Spoon			1рс
5	Funnel			1pc
6	Cleaning brush			1рс
7	Storage box			1pc
8	Shovel			1рс
9	Allen key	3	M5 Allen key	1рс
10	Power cable		220V, 16A, 1.5Mhigh–power power cable	1рс

## **Optional accessories:**

1	Extended unit		FlexPRESS extended unit	1pc
2	Circulating tank	J.	Capacity45L, flow 5L/min	1set
3	Sleeve and the rams		Ф25.4、Ф30、Ф32、Ф40、 Ф50	1set
4	Mold release			1bottle
5	Brass spacer		Ф25.4、Ф30、Ф32、Ф40、 Ф50	1pc

## **Purchase list:**

#### Hot Mounting Consumables:

02.01.310/320	PT-2231 Phenolic Resin Black (Daily Use)	1kg/4kg	
02.01.311/321	PT-2231 Phenolic Resin Green (Daily Use)	1kg/4kg	
02.01.312/322	PT-2231 Phenolic Resin Red (Daily Use)	1kg/4kg	
02.01.210/220	BB-2232 Phenolic Edge Protection Resin	1kg/4kg	
02.01.110/120	TM-2235 Transparent Resin	1kg/4kg	
02.01.710/720	EP-2237 Mineral & Glass Fiber Filled Epoxy Resin	1kg/4kg	
02.01.910/940	DC-2239 Graphite Conductivity Hot Insert Resin	1kg/4kg	
02.01.960/965	MA-2275 Mineral filled Melamine Resin	1kg/4kg	

#### Accessories for hot mounting:

12.01.042	Mold release agent	100g
07.01.016	Stainless Steel Clip	100pcs



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